



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION

NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY, FLORIDA
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208
T (786) 315-2590 F (786) 315-2599

www.miamidade.gov/economy

Schlage Lock Company, LLC
6810 Hillsdale Court
Indianapolis, IN 46250

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (in Miami-Dade County) and/ or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION:

Series "Steelcraft F/MU-Series & Borrowed Lite System" 16 Gage Steel Storefront System - L.M.L

APPROVAL DOCUMENT: Drawing No. 1107W, titled "Steelcraft F Series Steel Storefront and Borrowed Lite System" Sheets 1 through 5 of 5, prepared by manufacturer, dated 03/09/04, with revision "J", dated 11/01/13, signed and sealed by Gordon Thomas, P.E., bearing the Miami-Dade County Product Control Section Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LIMITATION: Limited to installations permitted prior to adoption of FBC 5th Edition (2014).

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, Cincinnati, Ohio, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews** NOA No. 15-0427.06 and consists of this page 1 including evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by Jorge M. Plasencia, P.E.



NOA No. 15-1102.13

Expiration Date: June 30, 2017

Approval Date: June 30, 2016

Page 1


NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA's No.'s 04-0707.01 and 10-0623.01)
2. Drawing No. 1107W, titled "Steelcraft F Series Steel Storefront and Borrowed Lite System" Sheets 1 through 5 of 5, prepared by manufacturer, dated 03/09/04, with revision "J", dated 11/01/13, signed and sealed by Gordon Thomas, P.E.
(Submitted under NOA No. 15-0427.06)

B. TESTS

1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of Safety-First GPX hurricane resistant frame with Superlite II-XL and Intumescent gel, prepared by Architectural Testing, Inc., Test Report No. **ATI-63326.01-301-18**, dated 07/05/06, signed and sealed by Joseph A. Reed, P.E.
(Submitted under NOA No. 10-0623.01)
2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, Type "D-A" fixed panel, Grade 10, Level LV 1 per ASTM F 588 and per FBC 2411.3.2.1 TAS 202-94
along with marked-up drawings and installation diagram of steel storefront, prepared by National Certified Testing Laboratories, Inc. Test Report No. **NCTL-210-3232-1**, dated 02/24/06, signed and sealed by Gerald J. Ferrara, P.E.
(Submitted under NOA No. 10-0623.01)
3. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of steel storefront, prepared by Certified Testing Laboratories, Inc. Test Report No. **CTLA-1107W**, dated 03/23/05, signed and sealed by Ramesh C. Patel, P.E.
(Submitted under NOA No. 04-0707.01)



Jorge M. Plasencia, P. E.
Product Control Unit Supervisor
NOA No. 15-1102.13
Expiration Date: June 30, 2017
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Schlage Lock Company, LLC

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC, prepared by manufacturer, dated 05/25/05, signed and sealed by Gordon Thomas, P.E.
(Submitted under NOA No. 10-0623.01)
2. Glazing complies with ASTM E1300-04/ 09

D. QUALITY ASSURANCE


1. Miami-Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **14-0916.11** issued to **Kuraray America, Inc.** for their **"SentryGlas® (Clear and White) Glass Interlayers"** dated 06/25/15, expiring on 07/04/18.
2. Notice of Acceptance No. **15-0915.08** issued to **Sabic Innovative Plastic, US, LLC** for their **"LEXAN® Polycarbonate Sheet Products"** dated 12/10/15, expiring on 07/17/18.
3. Test reports on: 1) ASTM E119-08 *"Standard Test Methods for Fire Tests of Building Construction and Material"* per UBC 7-1 (1994);
2) NFPA-251 (2006) *"Standard Methods of Tests of Fire Resistance of Building Construction and Materials"*;
3) UL-KCMZ.R14212 *"Fire Tests of Building Construction and Materials"* per UL-263 (2003).
along with marked-up drawings and installation diagram of **GPX/ Superlite II-XL by Safti First a division of O'Keeffe's, Inc.**, prepared by Intertek Testing Laboratories, Inc. Test Report No. **INTERTEK-15101**, dated 11/14/08, signed by Michael Puls and Kent Kelsey.
(Submitted under NOA No. 10-1130.01)

F. STATEMENTS

1. Statement letter of conformance, of complying with FBC 2010, and of no financial interest, dated 03/18/15, signed and sealed by Gordon Thomas, P.E.
(Submitted under NOA No. 15-0427.06)
2. Electronic letter requesting an one year renewal, dated 06/08/15, issued by Allegion, signed by Jim Dolan, Compliance Engineer.
(Submitted under NOA No. 15-0427.06)
3. Statement letter of Superlite II-XL with Intumescent Gel issued by SaftiFirst a division of O'Keeffe's, Inc., the minimum glassbite shall be $\frac{5}{8}$ -inch, dated 12/20/10, signed by Katarzyna J. Grzelak.
(Submitted under NOA No. 10-1130.01)


Jorge M. Plasencia, P. E.
Product Control Unit Supervisor
NOA No. 15-1102.13
Expiration Date: June 30, 2017
Approval Date: June 30, 2016


NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

F. STATEMENTS (CONTINUED)

4. Laboratory compliance letter for Test Report No. **INTERTEK-15101**, issued by Intertek Testing Laboratories, Inc., dated 11/14/08, signed by Michael Puls and Kent Kelsey.
(Submitted under NOA No.10-0623.01)
5. Laboratory compliance letter for Test Report No. **ATI-63326.01-301-18**, issued by Architectural Testing, Inc., dated 06/30/06, signed and sealed by Joseph A. Reed, P.E.
(Submitted under NOA No.10-0623.01)
6. Laboratory compliance letter for Test Report No. **NCTL-210-3232-1**, issued by National Certified Testing Laboratories, Inc., dated 02/24/06, signed and sealed by Gerald J. Ferrara, P.E.
(Submitted under NOA No.10-0623.01)
7. Laboratory addendum letter for Test Report No. **CTLA-1107W**, issued by Certified Testing Laboratories, Inc., dated 03/23/05, signed by Michael Miller, Senior Lab Technician.
(Submitted under NOA No. 04-0707.01)
8. Laboratory compliance letter for Test Report No. **CTLA-1107W**, issued by Certified Testing Laboratories, Inc., dated June thru August 2003, signed and sealed by Ramesh C. Patel, P.E.
(Submitted under NOA No. 04-0707.01)
9. One year approval, pending compliance with FBC 5th Edition (2014).

G. OTHERS

1. Notice of Acceptance No. **15-0427.06**, issued to Schlage Lock Company, LLC, for their Series "**Steelcraft F-Series & Borrowed Lite System 16 Gage Steel Storefront System - L.M.I.**", approved on 06/18/15 and expiring on 06/30/16.

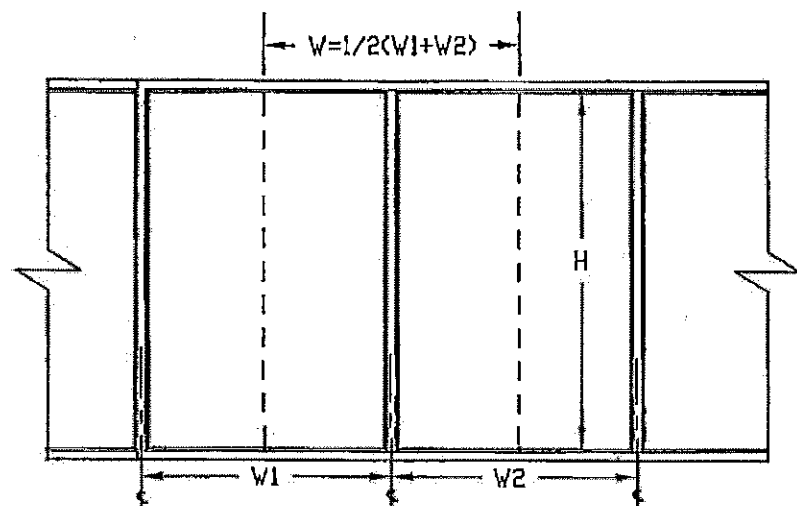

Jorge M. Plasencia, P. E.
Product Control Unit Supervisor
NOA No. 15-1102.13
Expiration Date: June 30, 2017
Approval Date: June 30, 2016

DESIGN PRESSURE RATING APPROVED FOR WATER INFILTRATION		IMPACT RATING
POSITIVE	+60 PSF	LARGE AND SMALL MISSILE IMPACT
NEGATIVE	-60 PSF	

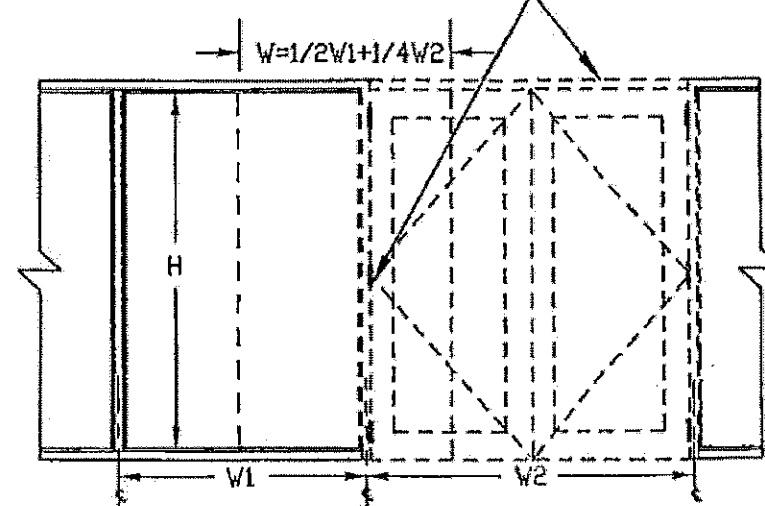
REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
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C	MODIFIED PER ECH04-305	08/27/04	
D	MODIFIED PER MD BCCD	05/02/05	
E	MODIFIED PER MD BCCD	06/02/05	
F	RENEWAL DWG	04/19/10	
G	MODIFIED PER MD BCCD	11/18/10	
H	MODIFIED PER MD BCCD	05/31/11	
J	REVISED NAME	11/01/13	

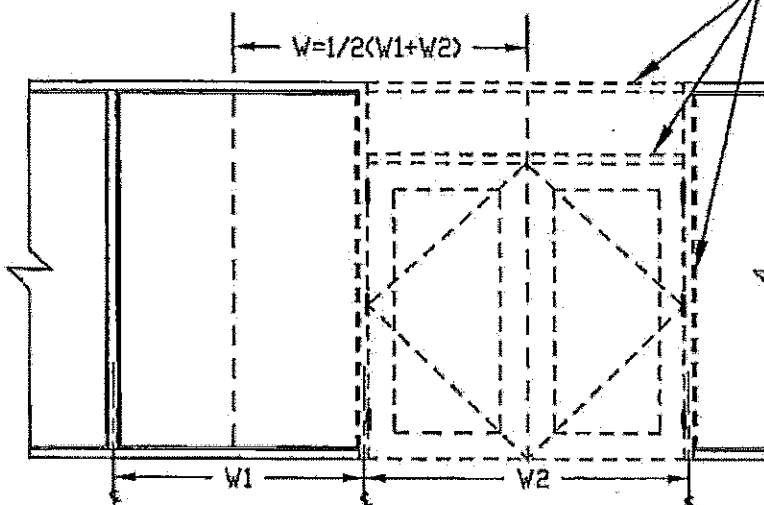
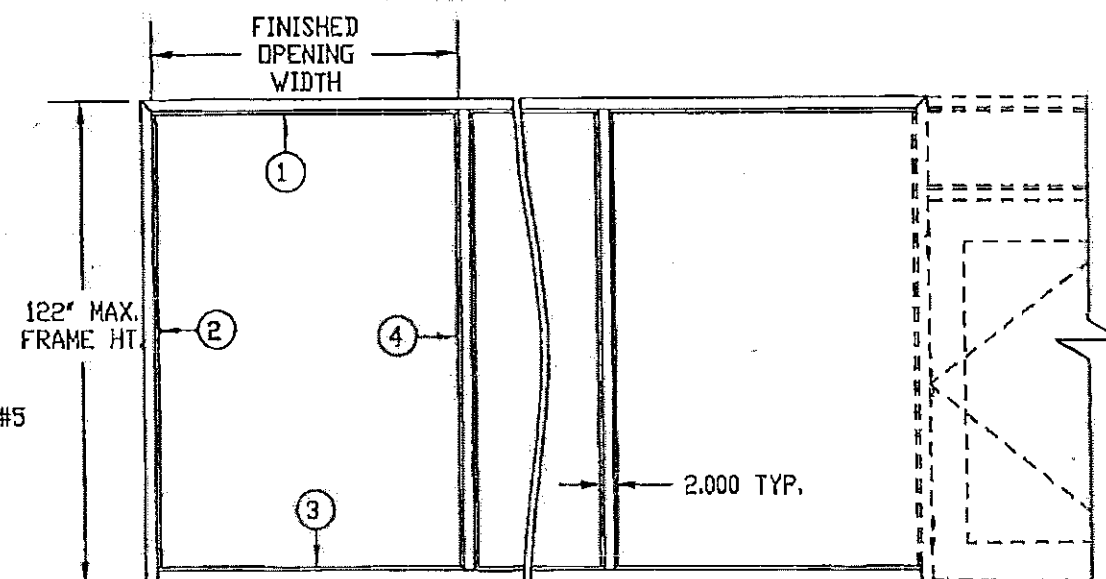
SEE NOTE #5



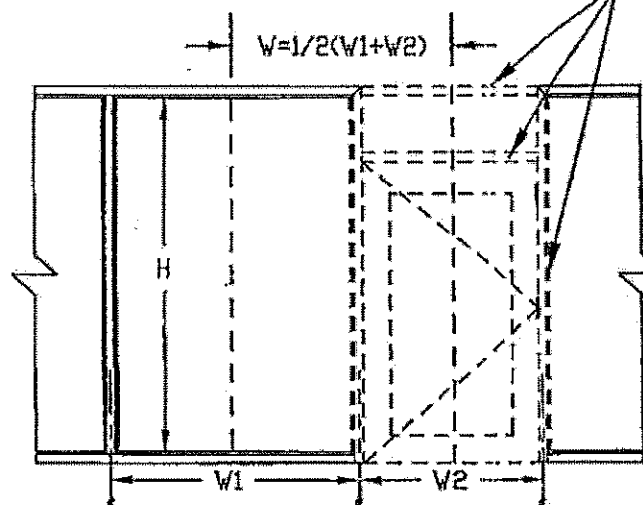
CASE 1: $W=1/2(W1+W2)$



CASE 2: $W=1/2W1+1/4W2$



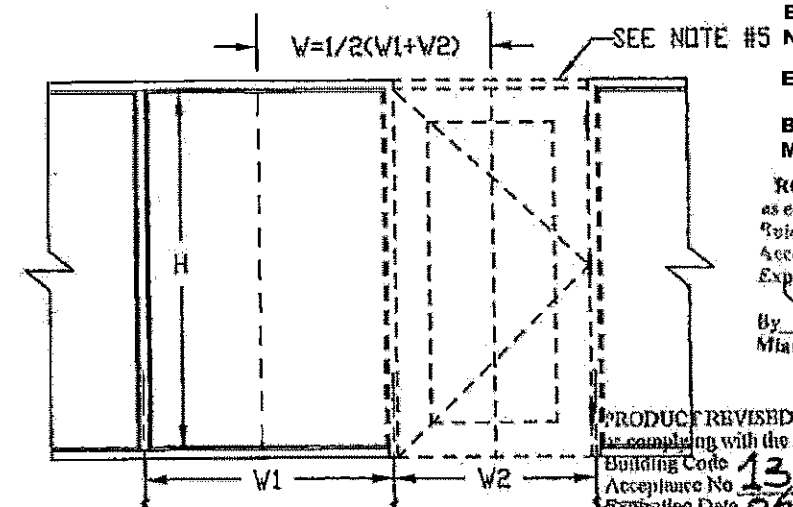
CASE 3: $W=1/2(W1+W2)$



CASE 4: $W=1/2(W1+W2)$

SEE NOTE #5

SCALE 0.032



CASE 5: $W=1/2(W1+W2)$

PRODUCT RENEWED
as complying with the Florida
Building Code
NOA-No. 15-1102.13

Expiration Date 06/30/2017

By *[Signature]*
Miami-Dade Product Control

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 15-0477.06
Expiration Date June 30, 2016
By *[Signature]*
Miami-Dade Product Control

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 13-1217.13
Expiration Date 06/30/2015
By *[Signature]*
Miami-Dade Product Control

NOTES:

1- STEELCRAFT BORROWED LITE SYSTEM IS RATED FOR LARGE MISSILE IMPACT, DESIGN PRESSURE & WATER INFILTRATION (SEE SHEET 4, DETAIL 'B')

2- SEE SHT #2 FOR ANCHORING SYSTEM AND FASTENER REQUIREMENTS.

3- SEE SHT #5 FOR FRAME SECTIONS, CORNER CONNECTIONS

4- THIS SYSTEM MAY BE USED IN CONJUNCTION WITH MIAMI-DADE COUNTY APPROVED ENTRANCE DOORS BY SCHLAGE LOCK COMPANY, LLC/ STEELCRAFT.

5- DOORS, HINGE & STRIKE MULLIONS ARE PER SEPARATE SCHLAGE LOCK COMPANY, LLC NOA.

GEOMETRICAL FRAME DIMENSIONS ARE LIMITED BY MULLION CAPACITY AND MUST SATISFY THE FOLLOWING CONDITIONS:

(H x W) 4600 SQ. IN. MAX. DLO

W MAX. = 58'

H MAX. = 122'

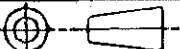
(SEE CASE 1 THRU 5 ON THIS SHT.)

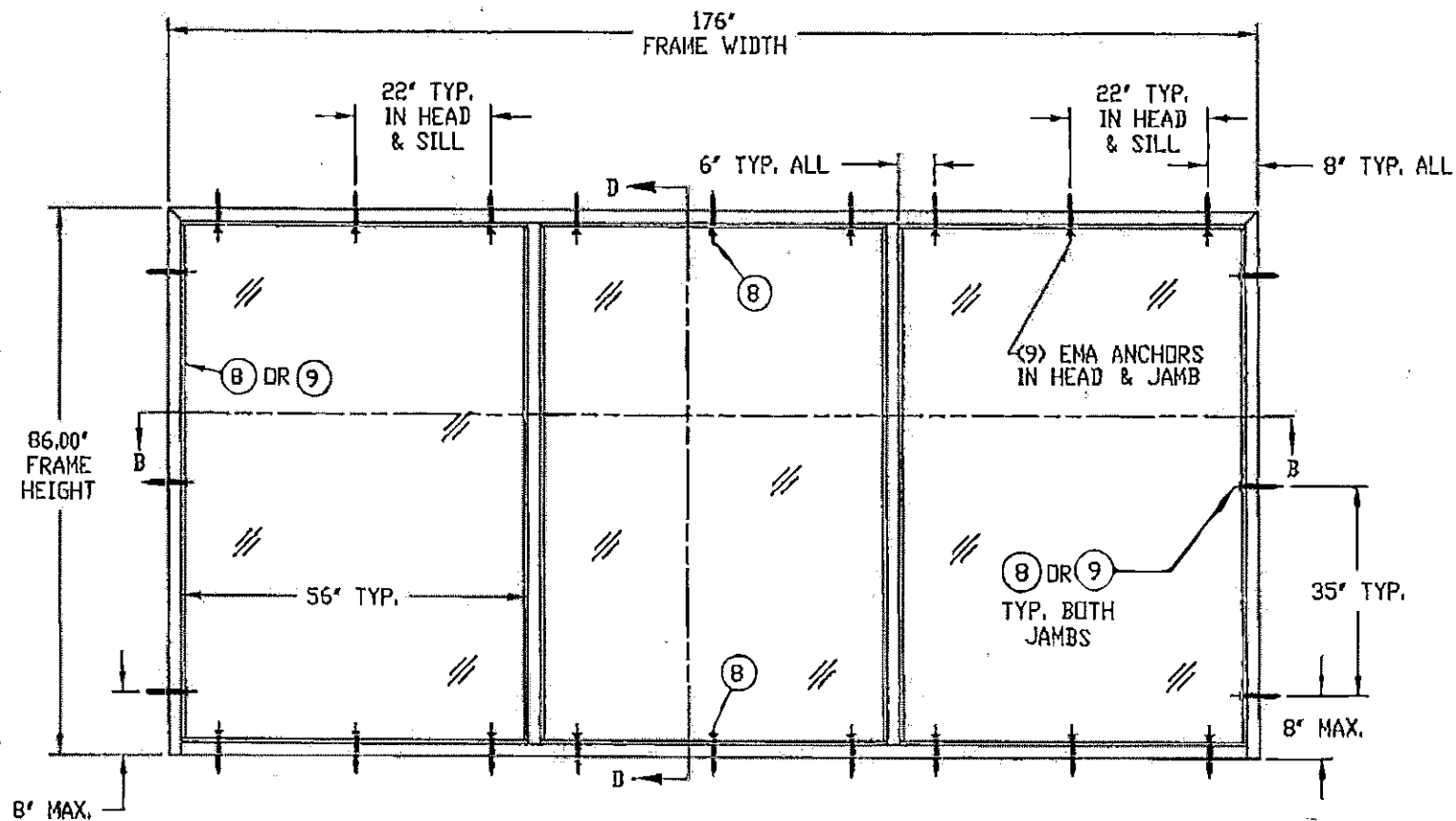
H= MULLION HT. W= LOAD AREA WIDTH, W1 & W2= SPACING BETWEEN MULLIONS

MAXIMUM DLO (HEIGHT) = H MAX. - 1.25'

MAXIMUM DLO (WIDTH) = W MAX. - 3.25'

[Signature] 3/16/14
Gordon Thomas, P.E. Date
3759 Blossom Court
Mason, OH 45040
Florida # 6718

BEND RADIUS N/A		SCHLAGE LOCK COMPANY, LLC 6810 HILLSDALE COURT INDIANAPOLIS, IN 46250		MANUFACTURING FACILITY: STEELCRAFT 9017 BLUE ASH ROAD CINCINNATI, OH 45242	
					
THIRD ANGLE PROJECTION		TITLE: STEELCRAFT F SERIES STEEL STOREFRONT AND BORROWED LITE SYSTEM			
DRAWN LWG	DATE 03/09/04	MIAMI-DADE COUNTY PRODUCT APPROVAL STOREFRONT AND BORROWED LITE SYSTEMS			
CHECKED YMF					
APPROVED M. COLLINS		SIZE B	FLAT N/A	DWG NO. 1107W	OF TEST J
ENG. APPVL		SCALE 0.025	Pro/Engineer	SHEET 1 OF 5	



DESIGN PRESSURE RATING APPROVED FOR WATER INFILTRATION		IMPACT RATING
POSITIVE	+60 PSF	LARGE AND SMALL MISSILE IMPACT
NEGATIVE	-60 PSF	

PRODUCT RENEWED
as complying with the Florida
Building Code
NOA-No. **15-1102.13**

Expiration Date 06/30/2017

By *[Signature]*
Miami-Dade Product Control

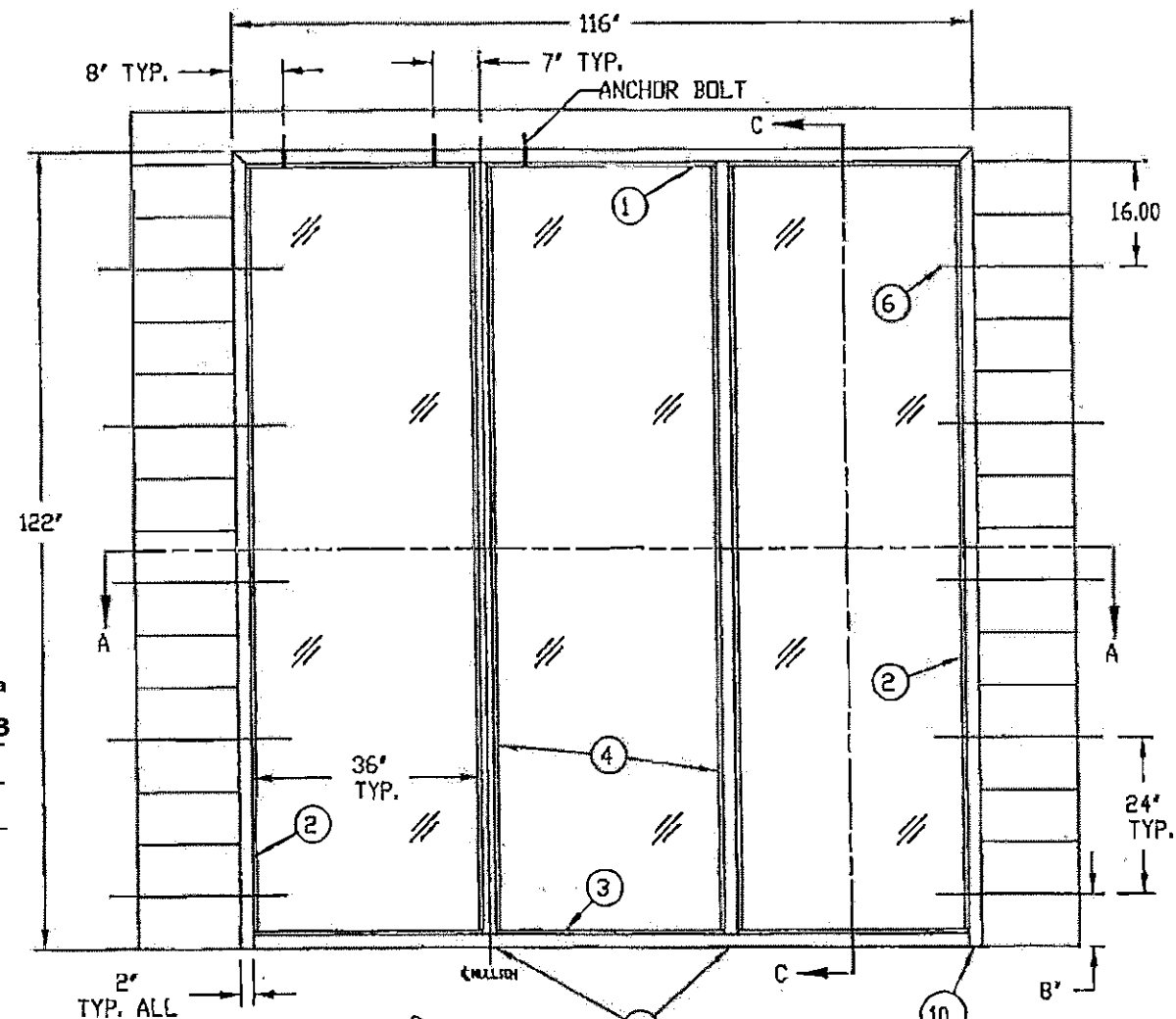
MATERIAL LIST			
ITEM	DESCRIPTION	MATERIAL & SIZE	REMARKS
1	HEAD SECTION	.053' MIN. STL. 5.75' JAMB DEPTH	ASTM A366
2	SIDE JAMB	.053' MIN. STL. 5.75' JAMB DEPTH	ASTM A366
3	SILL SECTION	.053' MIN. STL. 5.75' JAMB DEPTH	ASTM A366
4	CLOSED SECTION VERT. MULLION	.053' MIN. STL. 5.75' JAMB DEPTH	ASTM A366
5	SILL BASE ANCHOR	.053' MIN. STL. 5.75' JAMB DEPTH	SEE THIS SHIT FOR SPACING AND FASTENER TYPES
6	MASONRY WIRE ANCHOR	Ø.187 BASIC WIRE 5.19' x 9.56'	
7	MASONRY T-ANCHOR	.044' MIN. STL. 5.75' JAMB DEPTH	
8	EMA ANCHOR	.044' MIN. STL. 5.75' JAMB DEPTH	
9	UNIVERSAL ANCHOR	.044' MIN. STL. 5.75' JAMB DEPTH	
10	BASE ANCHOR	.044' MIN. STL. 5.75' JAMB DEPTH	

FASTENER LIST			
WALL CONDITION	ANCHOR TYPE	FASTENER TYPE & SIZE	QTY PER ANCHOR
WOOD STUD	WOOD STUD LOCK-IN OR WELD-IN	#8 x 1.75'	4
	EXISTING MASONRY LOCK-IN OR WELD-IN	.375' x 5' LAG BOLT	1
STEEL STUD	STEEL STUD LOCK-IN OR WELD-IN	#12 SMS	2
NEW MASONRY	WIRE OR T-ANCHOR	-	-
EXISTING MASONRY (EMA)	EXISTING MASONRY LOCK-IN OR WELD-IN	.375' x 5' ANCHOR BOLT	1

[Signature] 3/16/14
Gordon Thomas, P.E. Date
3769 Blossom Court
Mason, OH 46040
Florida # 40718

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. **13-1217.13**
Expiration Date **06/30/2015**
By *[Signature]*
Miami-Dade Product Control

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	APPROVAL DRAWING	03/22/04	
C	MODIFIED PER ECH04-305 LWG	08/27/04	
D	MODIFIED PER DC BCCD	06/02/05	
	RENEWAL DWG	01/21/10	
F	RENEWAL DWG	04/19/10	
G	REVISION DWG	11/18/10	
	REVISED NAME	11/01/13	



PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. **15-0427.06**
Expiration Date **June 30, 2016**
By *[Signature]*
Miami-Dade Product Control

BEND RADIUS
N/A

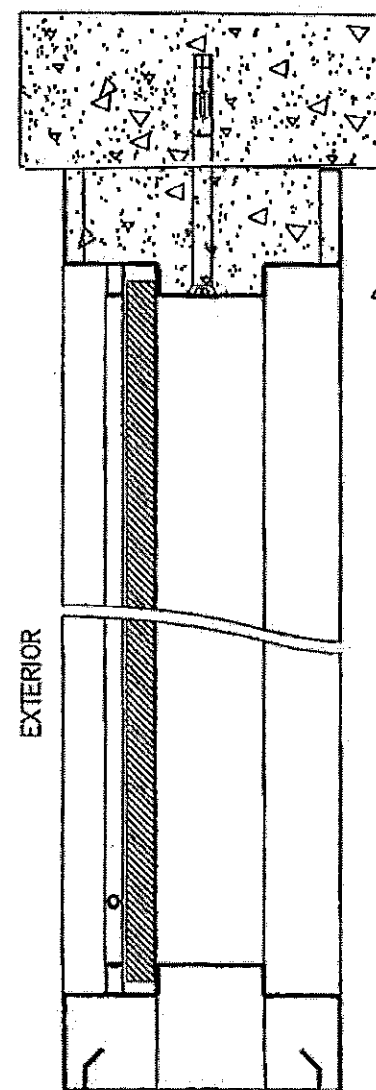
THIRD ANGLE PROJECTION	DATE 03/09/04
DRAWN LWG	
CHECKED YMF	
APPROVED M. COLLINS	
ENG. APPVL	

SCHLAGE LOCK COMPANY, LLC
6810 HILLSDALE COURT
INDIANAPOLIS, IN 46250

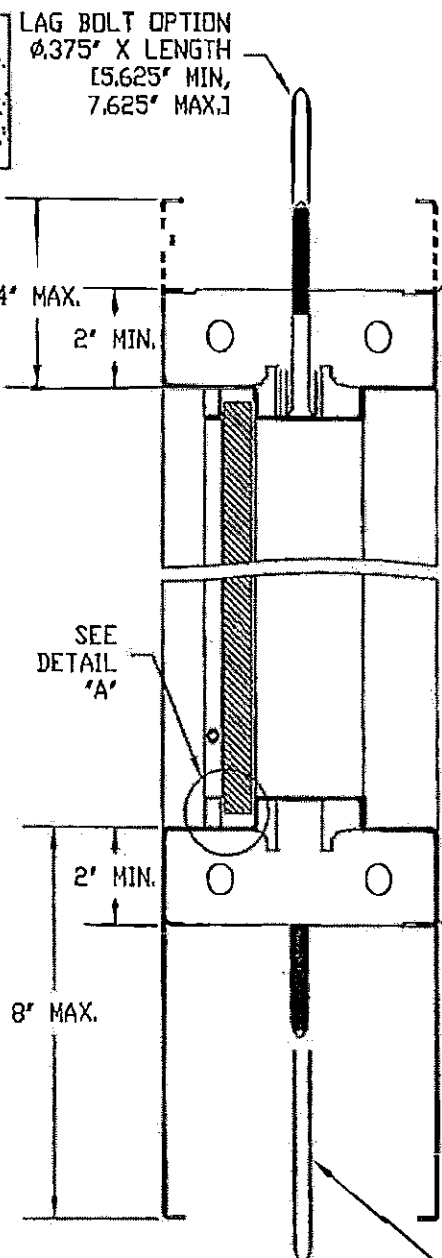
MANUFACTURING FACILITY
STEELCRAFT
9017 BLUE ASH ROAD
CINCINNATI, OH 45242

TITLE STEELCRAFT F SERIES STEEL STOREFRONT AND BORROWED LITE SYSTEM
MIAMI-DADE COUNTY PRODUCT APPROVAL
STOREFRONT AND BORROWED LITE SYSTEMS

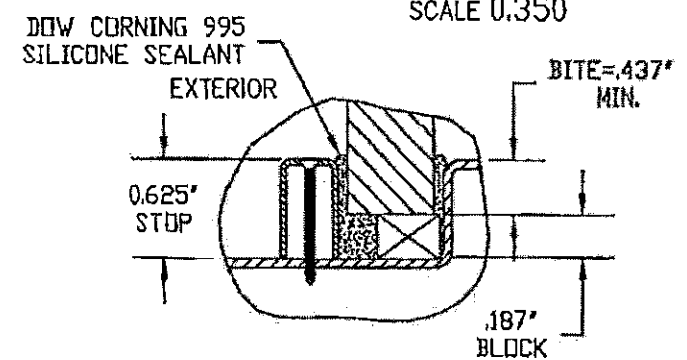
SIZE B	FLAT N/A	DWG NO. 1107W	OF TEST	REV H
SCALE 0.04	Pro/Engineer	SHEET 2 OF 5		



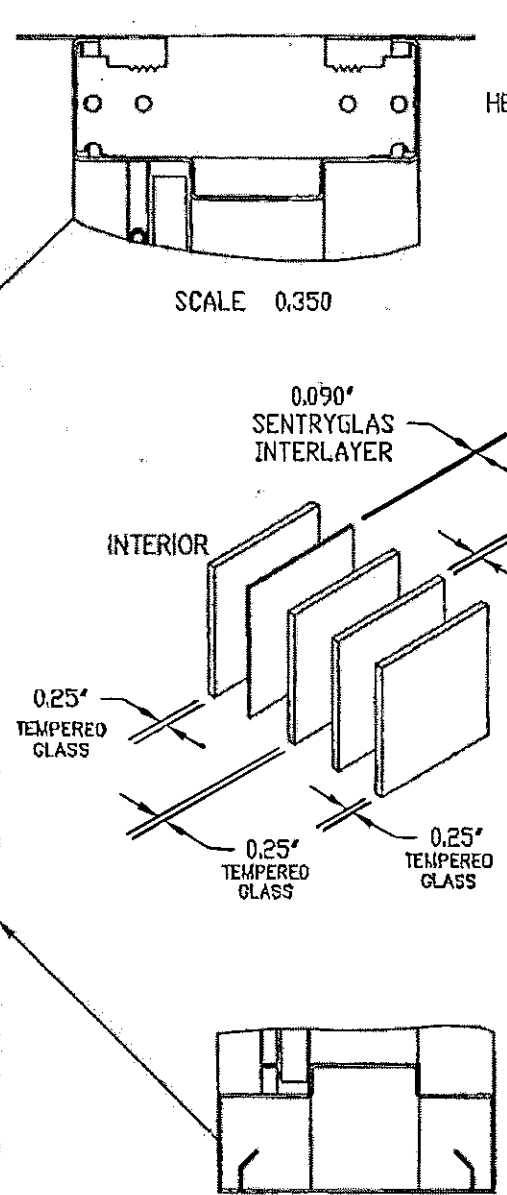
SECTION C-C
MASONRY BLOCK WALL
SCALE 0.350



SECTION D-D
WOOD STUD WALL
SCALE 0.350



DETAIL "A"
GLAZING DETAIL
FOR NON-FIRE RATED APPLICATIONS WITH LAMINATED GLASS
OR FIRE RATED APPLICATIONS
WITH SUPERLITE II-XL
BY SAFTI

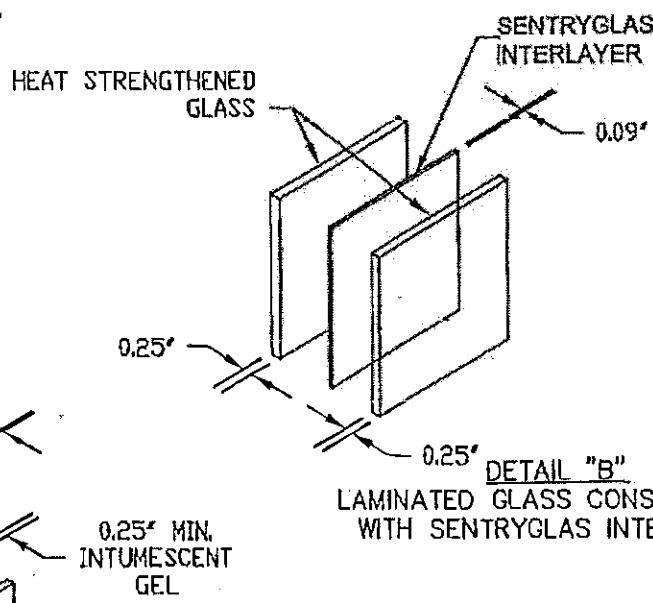


LAG BOLT OPTION
Ø.375" X LENGTH
[5.625" MIN,
7.625" MAX.]

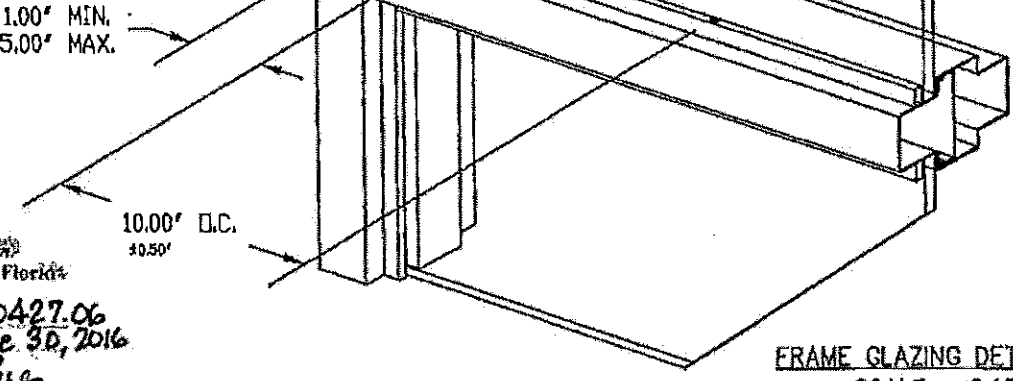
PRODUCT RENEWED
as complying with the Florida
Building Code
NOA-No. **15-1102.13**
Expiration Date **06/30/2017**
By *[Signature]*
Miami-Dade Product Control

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. **13-1217.13**
Expiration Date **06/30/2015**
By *[Signature]*
Miami-Dade Product Control

Gordon Thomas, P.E.
3759 Blossom Court
Mason, OH 45040
Florida # 46718
Date **2/16/14**



DETAIL "C"
FIRE RATED
SUPERLITE II-XL™ BY SAFTI
WITH SENTRYGLAS
INTERLAYER
BY DUPONT



FRAME GLAZING DETAIL
SCALE 0.180

REVISIONS

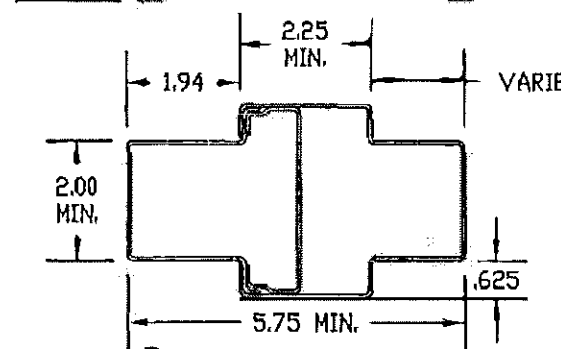
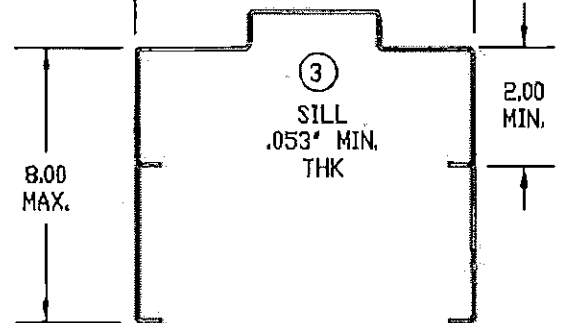
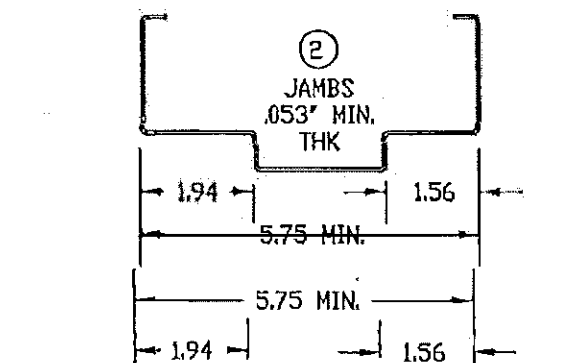
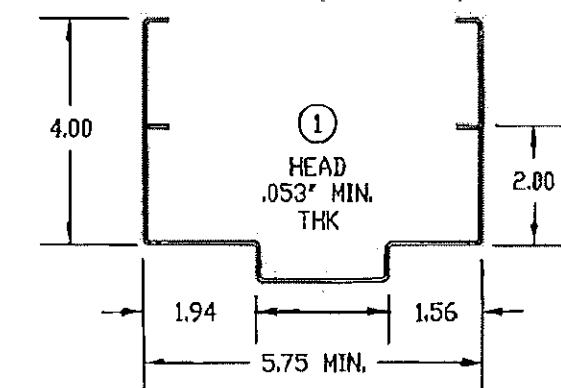
LTR	DESCRIPTION	DATE	APPROVED
A	APPROVAL DRAWING	03/22/04	
C	MODIFIED PER ECH04-305 LWG	08/27/04	
D	MODIFIED PER DC BCCO YMF	08/27/04	
E	MODIFIED PER DC BCCO YMF	05/02/05	
F	MODIFIED PER DC BCCO YMF	06/02/05	
G	REVISED DRAWING	01/19/11	
H	REVISED DRAWING	05/31/11	
J	REVISED NAME	11/01/13	

FOR IMPACT RESISTANT
NON-FIRE RATED APPLICATIONS:
LAMINATED GLASS WITH
SENTRYGLAS INTERLAYER - DETAIL "B"

FOR IMPACT RESISTANT
FIRE RATED APPLICATIONS:
SUPERLITE II-XL BY SAFTI
WITH SENTRYGLAS
INTERLAYER - DETAIL "C"

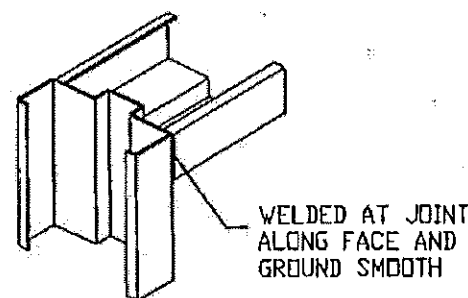
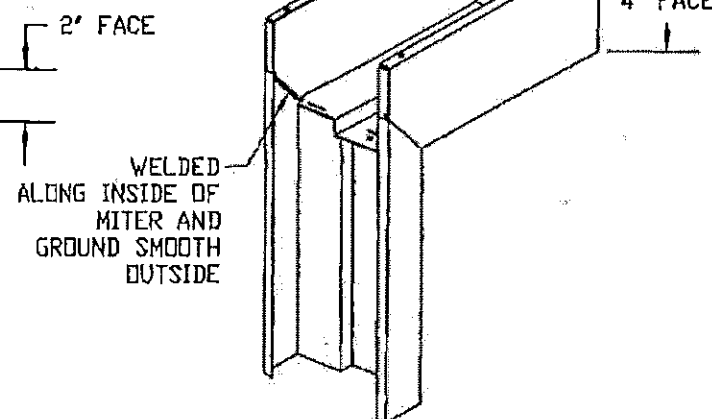
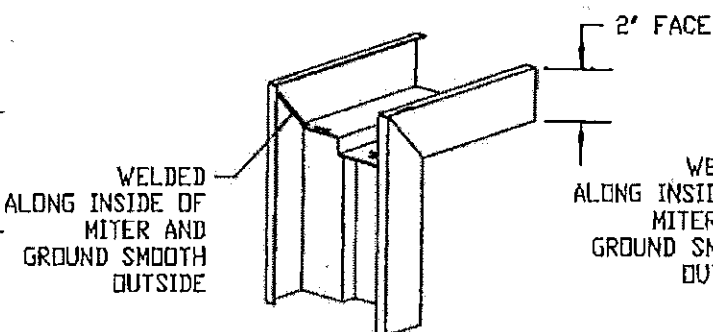
#8 x 1-1/4"
D.H.S.M. SCREWS

BEND RADIUS N/A		THIRD ANGLE PROJECTION		DRAWN LWG		DATE 03/09/04		CHECKED YMF		APPROVED M. COLLINS		ENG. APPVL		SIZE B		FLAT		DWG NO. 1107W		OF TEST		REV J	
SCHLAGE LOCK COMPANY, LLC 6810 HILLSADLE COURT INDIANAPOLIS, IN 46250												MANUFACTURING LOCATION: STEELCRAFT 9017 BLUE ASH ROAD CINCINNATI, OH 45242											
TITLE: STEELCRAFT F SERIES STEEL STOREFRONT AND BORROWED LITE SYSTEM																							
MIAMI-DADE COUNTY PRODUCT APPROVAL STOREFRONT AND BORROWED LITE SYTEM VERTICAL CROSS-SECTION																							
SCALE: Pro/Engineer												SHEET 4 OF 5											



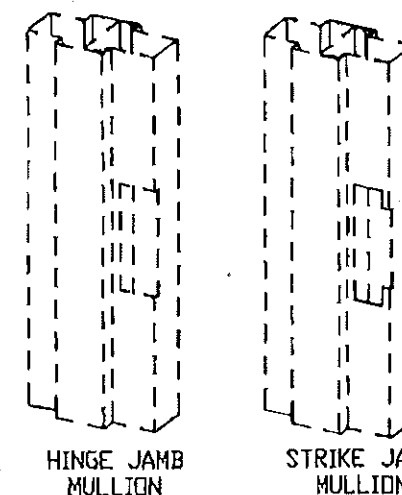
④ CLOSED SECTION FRAME
.053" MIN. THK

FRAME CORNER CONNECTION 'SUA'
SET-UP AND ARCH WELDED ASS'Y



HEAD NOTCHED &
BUTTED BETWEEN JAMBS

NOT A PART OF THIS APPROVAL



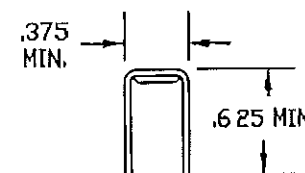
PRODUCT RENEWED
as complying with the Florida
Building Code
NOA-No. **15-1102.13**

Expiration Date **06/30/2017**

By *[Signature]*
Miami-Dade Product Control

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. **15-0427.06**
Expiration Date **JUNE 30, 2016**

By *[Signature]*
Miami-Dade Product Control



⑤ GLAZING BEAD (STOP)
.032" MIN. THK

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. **13-1217.13**
Expiration Date **06/30/2015**

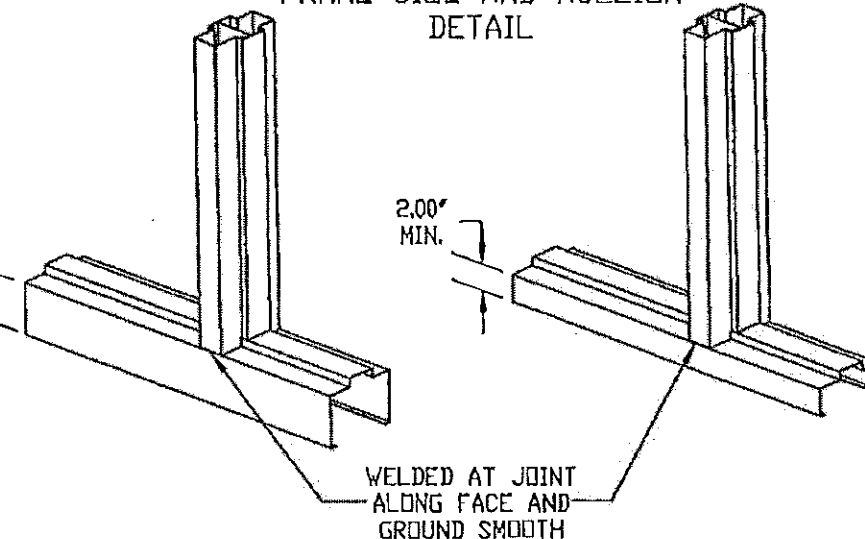
By *[Signature]*
Miami-Dade Product Control

[Signature] 8/23/14
Gordon Thomas, P.E. Date
3758 Blossom Court
Mason, OH 45040
Florida # 46718

REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
A	APPROVAL DRAWING	03/22/04	
C	MODIFIED PER ECH04-305 LWG	08/27/04	
D	MODIFIED DC BCCD	08/27/04	
E	RENEWAL DWG	01/26/10	
F	RENEWAL DWG	04/19/10	
G	REVISION DWG	11/22/10	
H	REVISED NAME	11/01/13	

FRAME SILL AND MULLION
DETAIL



MATERIAL LIST

ITEM	QTY	DESCRIPTION	MATERIAL	SIZE
1	AS REQ'D	FRAME HEAD	STEEL 16 GA. .053" MIN.	MAX. 176'
2	AS REQ'D	FRAME JAMBS	STEEL 16 GA. .053" MIN.	MAX. 122'
3	AS REQ'D	FRAME SILL	STEEL 16 GA. .053" MIN.	MAX. 176'
4	AS REQ'D	CLOSED SECTION FRAME MULLION/TRANSOM	STEEL 16 GA. .053" MIN.	MAX. 118'
5	AS REQ'D	GLAZING BEAD (STOP)	STEEL 20 GA. .034" MIN.	MAX. 118'
6	AS REQ'D	GLAZING BEAD SCREW	8-18 x 1-1/4 PDHB	@ 5' FROM ENDS, 10' O.C.
7	AS REQ'D	SIKAFLEX 552 GLAZING COMPOUND	POLYURETHANE BASED	-

SCHLAGE LOCK COMPANY, LLC
6810 HILLSDALE COURT
INDIANAPOLIS, IN 46250

MANUFACTURING FACILITY:
STEELCRAFT
9017 BLUE ASH ROAD
CINCINNATI, OH 45242

TITLE: STEELCRAFT F SERIES STEEL STOREFRONT AND BORROWED LITE SYSTEM

MIAMI-DADE COUNTY PRODUCT APPROVAL
STOREFRONT AND BORROWED LITE SYTEM
PROFILE AND CONNECTION DETAILS

BEND RADIUS
N/A

THIRD ANGLE PROJECTION

DRAWN LWG DATE 03/09/04

CHECKED YMF

APPROVED M. COLLINS

ENG APPVL

SIZE B FLAT DWG NO. 1107W OF TEST H

SCALE: Pro/Engineer

SHEET 5 OF 5